

Green Chemistry: The Missing Element in Chemistry Education

John C. Warner

President and Chief Technology Officer

Warner Babcock Institute for Green Chemistry, LLC

Disclaimer

Do Chemistry

1988-1997 Worked in Industry (Polaroid) for 10 years.

Teach Chemistry

1996-2007 Worked in Academia (UMASS) for 11 years.

Invent Chemistry

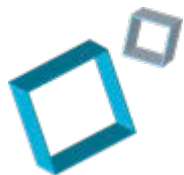
Over 250 Patents and Publications.

Invest in Chemistry

2007- Cofounded an Entrepreneurial For-Profit Company (WBI)

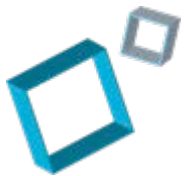
Manage Chemistry

1990 - Active in Green Chemistry (US EPA, CA DTSC, MA TURA)



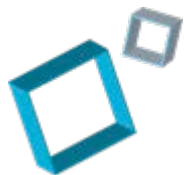
Today's Talk:

- ❑ Doing Chemistry
- ❑ Teaching Chemistry
- ❑ Inventing Chemistry
- ❑ Investing in Chemistry
- ❑ Managing Chemistry



Today's Talk:

- ❑ **Doing Chemistry**
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**For over 180 years
of “Modern Chemistry” ...**

But Nature...

Heat things under high temperature

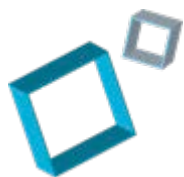
Runs reactions at “room” temperature

Apply high pressures

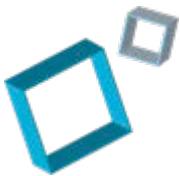
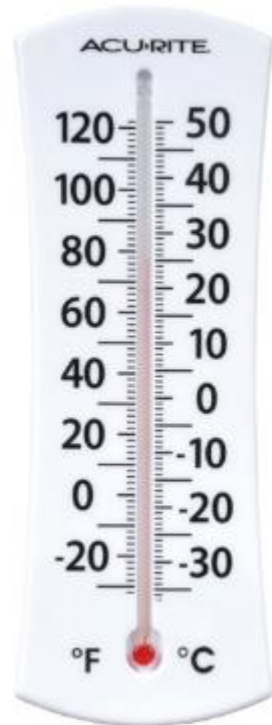
Runs reactions at ambient pressure

Use organic solvents

Uses water as a solvent



***A thermometer is a
molecular speedometer...***



Molecular reactivity is based on specific geometries.

Most molecular collisions do not result in a chemical reaction.

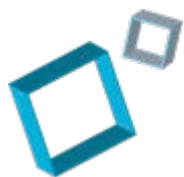
By heating up a reaction, or putting it under pressure, we increase the velocity of the molecules, and thus the frequency of the collisions.

This increases both the non-productive and reaction producing collisions.

There is NEVER a REACTIVE COLLISION in Nature!

In nature, molecules for the most part first form some form of complex or assembly, that orients the reactive orbitals.

I called this Non-Covalent Derivatization.



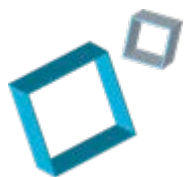
EPA Approval



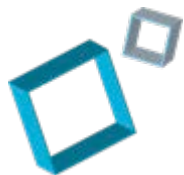
Paul Anastas



Office of Pollution
Prevention and Toxics



Green Chemistry is the *design* of chemical products and processes that reduce or eliminate the *use and/or generation* of hazardous substances.



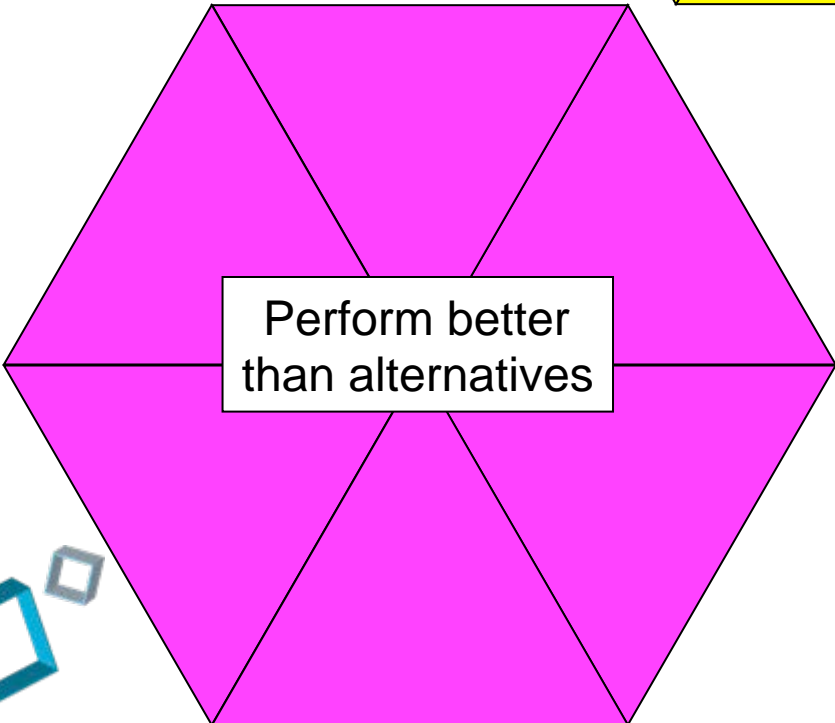
The Twelve Principles of Green Chemistry

- 1. Prevention.** It is better to prevent waste than to treat or clean up waste after it is formed.
- 2. Atom Economy.** Synthetic methods should be designed to maximize the incorporation of all materials used in the process into the final product.
- 3. Less Hazardous Chemical Synthesis.** Whenever practicable, synthetic methodologies should be designed to use and generate substances that possess little or no toxicity to human health and the environment.
- 4. Designing Safer Chemicals.** Chemical products should be designed to preserve efficacy of the function while reducing toxicity.
- 5. Safer Solvents and Auxiliaries.** The use of auxiliary substances (solvents, separation agents, etc.) should be made unnecessary whenever possible and, when used, innocuous.
- 6. Design for Energy Efficiency.** Energy requirements should be recognized for their environmental and economic impacts and should be minimized. Synthetic methods should be conducted at ambient temperature and pressure.
- 7. Use of Renewable Feedstocks.** A raw material or feedstock should be renewable rather than depleting whenever technically and economically practical.
- 8. Reduce Derivatives.** Unnecessary derivatization (blocking group, protection/deprotection, temporary modification of physical/chemical processes) should be avoided whenever possible .
- 9. Catalysis.** Catalytic reagents (as selective as possible) are superior to stoichiometric reagents.
- 10. Design for Degradation.** Chemical products should be designed so that at the end of their function they do not persist in the environment and instead break down into innocuous degradation products.
- 11. Real-time Analysis for Pollution Prevention.** Analytical methodologies need to be further developed to allow for real-time in-process monitoring and control prior to the formation of hazardous substances.
- 12. Inherently Safer Chemistry for Accident Prevention.** Substance and the form of a substance used in a chemical process should be chosen so as to minimize the potential for chemical accidents, including releases, explosions, and fires.

Green Chemistry



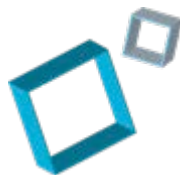
More environmentally
benign than alternatives



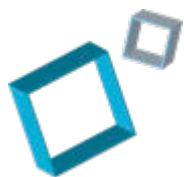
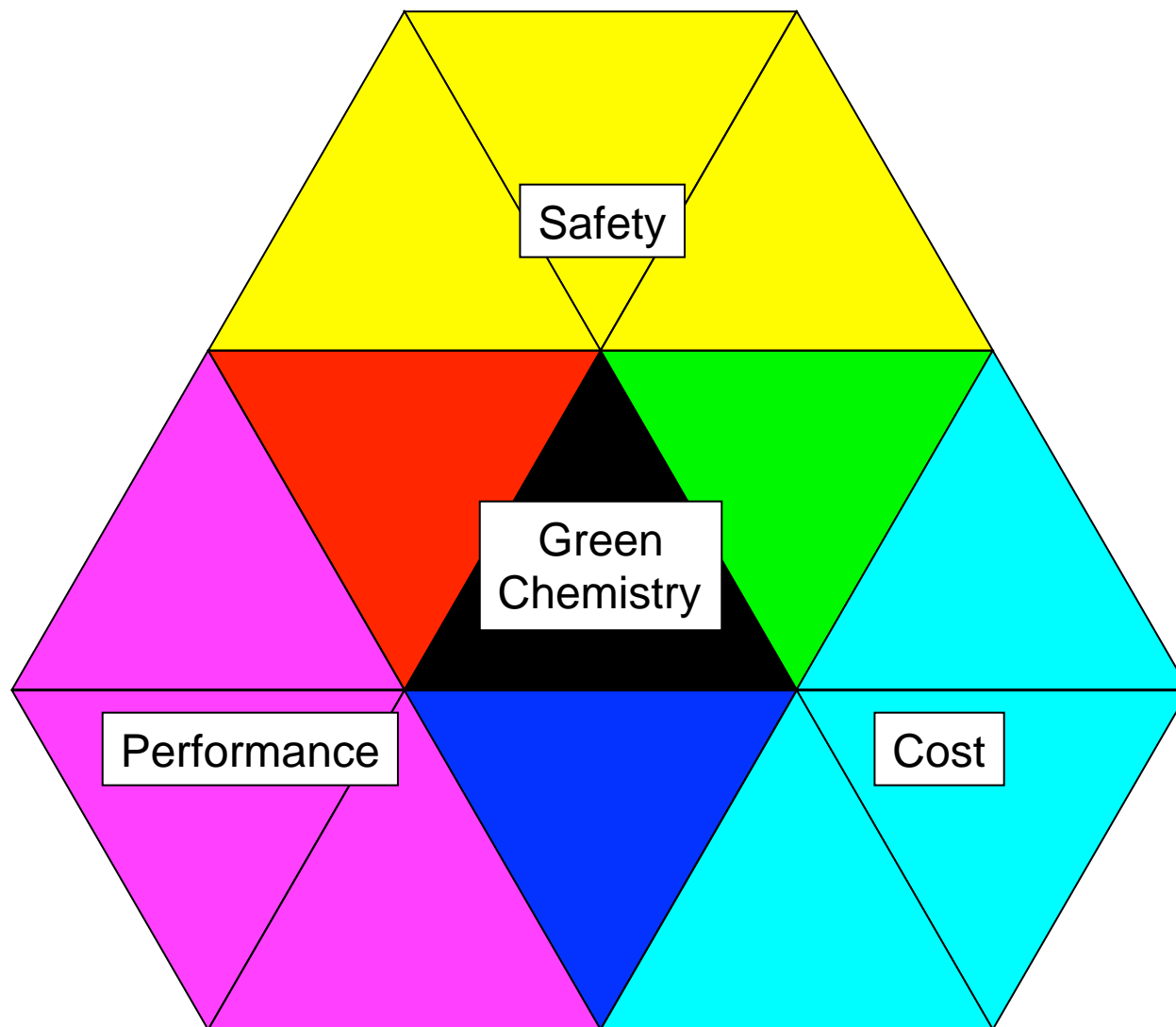
Perform better
than alternatives



More economical
than alternatives

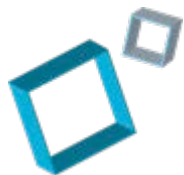


Green Chemistry



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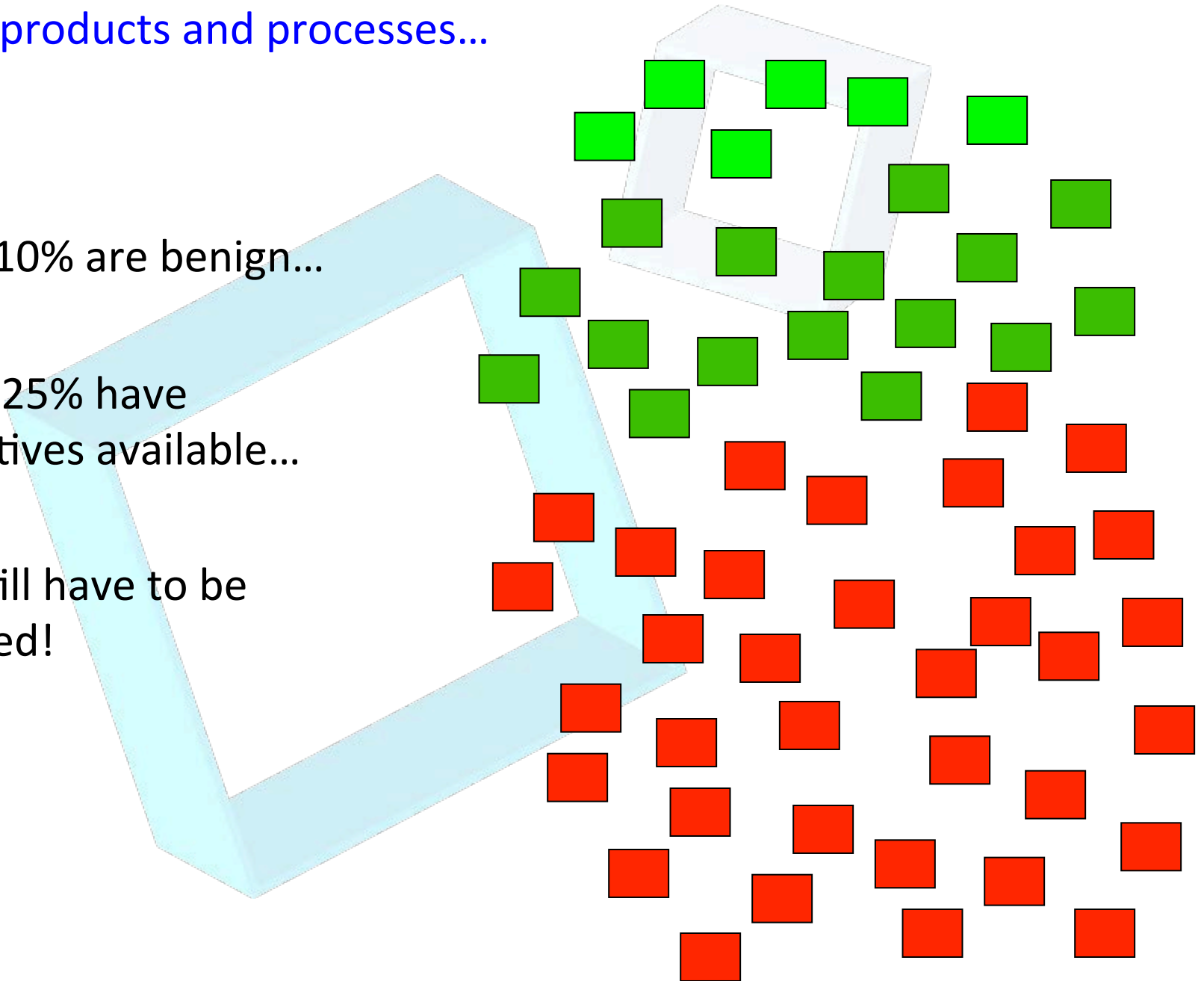


Of all the products and processes...

Maybe 10% are benign...

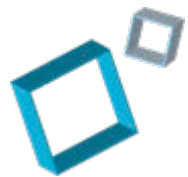
Maybe 25% have
alternatives available...

65% Still have to be
invented!





Traditional Processes



Green Alternatives



How does Green Chemistry fit
into the big picture of Sustainability.





Green Chemistry

Basics of Green Chemistry

On this page:

- [Definition of green chemistry](#)
- [How green ch](#)
- [Green chemis](#)
- [Twelve princip](#)
- [Green chemis](#)

Green Chemistry is also known as sustainable chemistry.

Definition of green chemistry

Green chemistry is the design of chemical products and processes that reduce or eliminate the use or generation of hazardous substances. Green chemistry applies across the life cycle of a chemical product, including its design, manufacture, use, and ultimate disposal. Green chemistry is also known as sustainable chemistry.

Green chemistry:

Sustainability

Economics Agriculture Education Business Chemistry Engineering Others

Sustainable Chemistry

Chemicals Remediation Exposure Green Water Alternative Others
Policy Technologies Controls Chemistry Purification Energy

Green Chemistry

Solvents Catalysts Renewable Reduced Non Reduced Others
Feedstocks Toxicity Persistent Energy

Sustainability

Economics Agriculture Education Business Chemistry Engineering Others

Sustainable Chemistry

Chemicals Policy Remediation Technologies Exposure Controls Green Chemistry Water Purification Alternative Energy Others

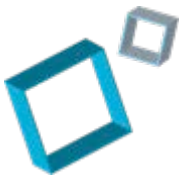
Green Chemistry

Prevention Atom Economy Less Hazardous Synthesis Safer Chemicals Solvents Energy Feed-stocks Derivatives Catalysis Degradation Real Time Analysis Accident Prevention

Lets talk about nothing:

There are two issues with the use of “free” and “zero”:

(1) What does “chemical free” mean?



“BPA Free”:

(2) Can we ever have an “anything” free product?



● Handling receipts with care
Surprise: The thermal paper receipts from many ATMs and cash registers are coated with high levels of BPA, which can be absorbed through the skin or transferred from fingers to food, reveals research by John C. Warner, Ph.D., author of *Green Chemistry: Theory and Practice*.

BPA in cash register receipts....



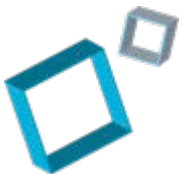
No BPA added in the coating...



Unavoidable trace amounts of BPA in the paper!!!!

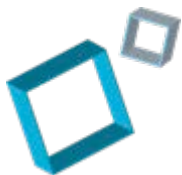
So what does “BPA-Free” mean?

Is it achievable?



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John Warner's 5 Elements of Innovation

1. All innovation begins with science fiction
2. Innovation happens not within the field of focus but in the periphery.
3. Encyclopedic knowledge inhibits innovation in the absence of intuitive knowledge.
4. The ability to innovate is simultaneously proportional to wisdom and the tolerance of intellectual risk.
5. Innovation is orthogonal to complexity.



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Renovation

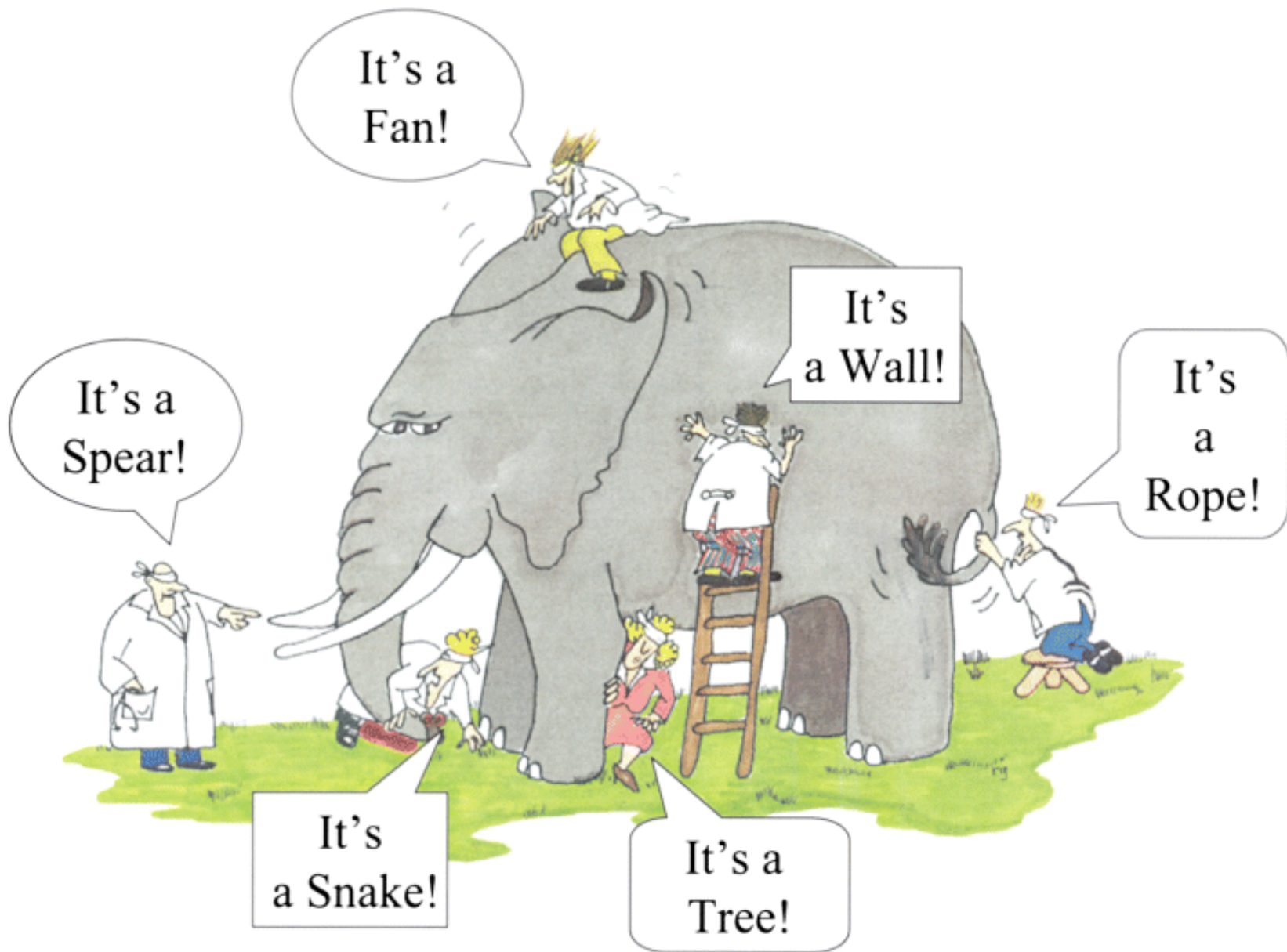
The 2011 World Science Fiction Convention
August 17-21, 2011, Reno, Nevada



John Warner's 5 Elements of Innovation

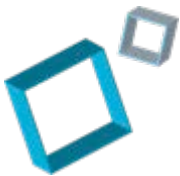
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Encyclopedic Knowledge



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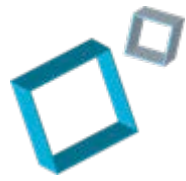
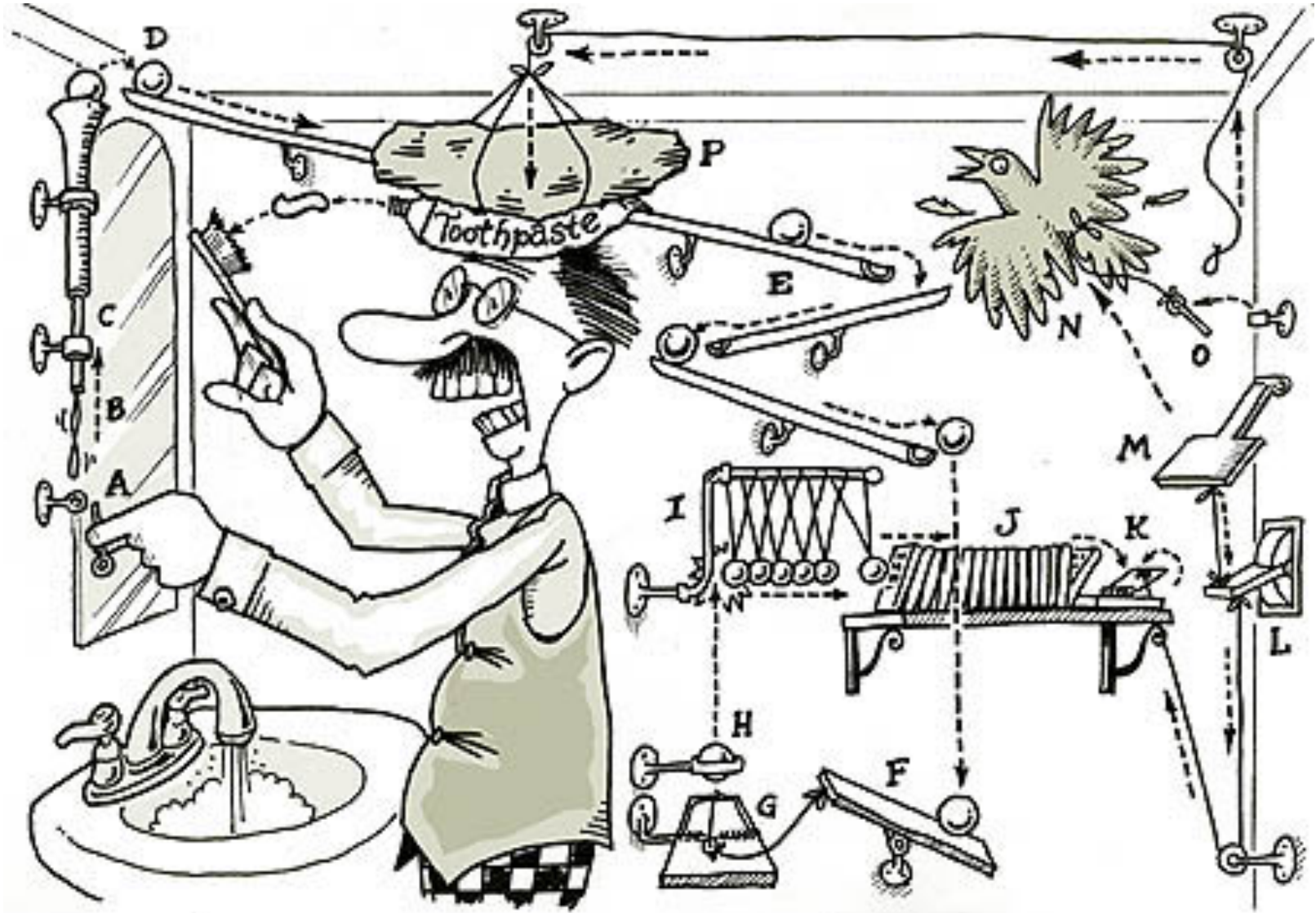
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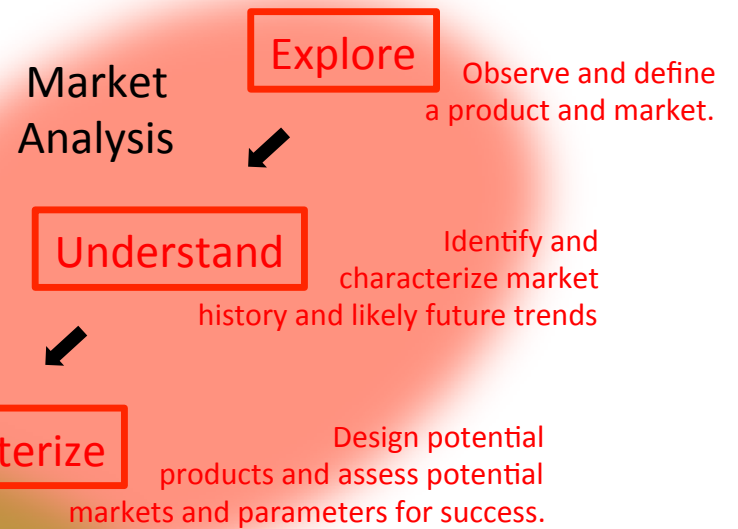
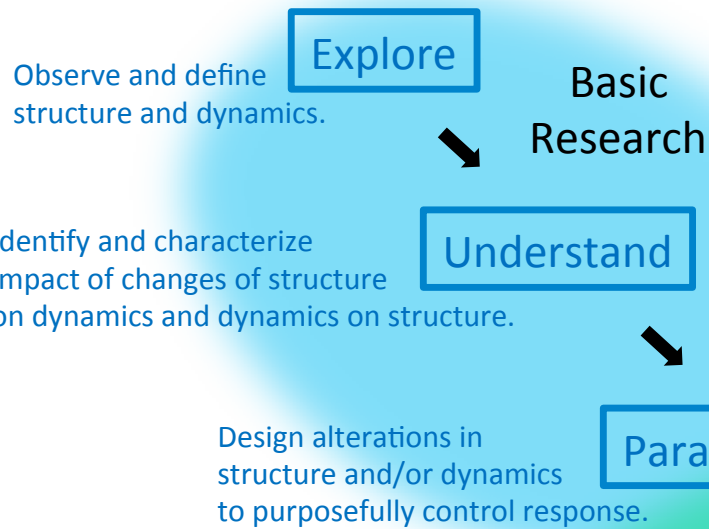
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Science

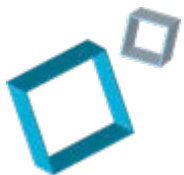
Business



Technology Greenhouse

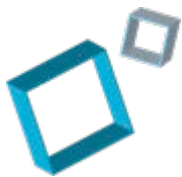


Technology Incubator

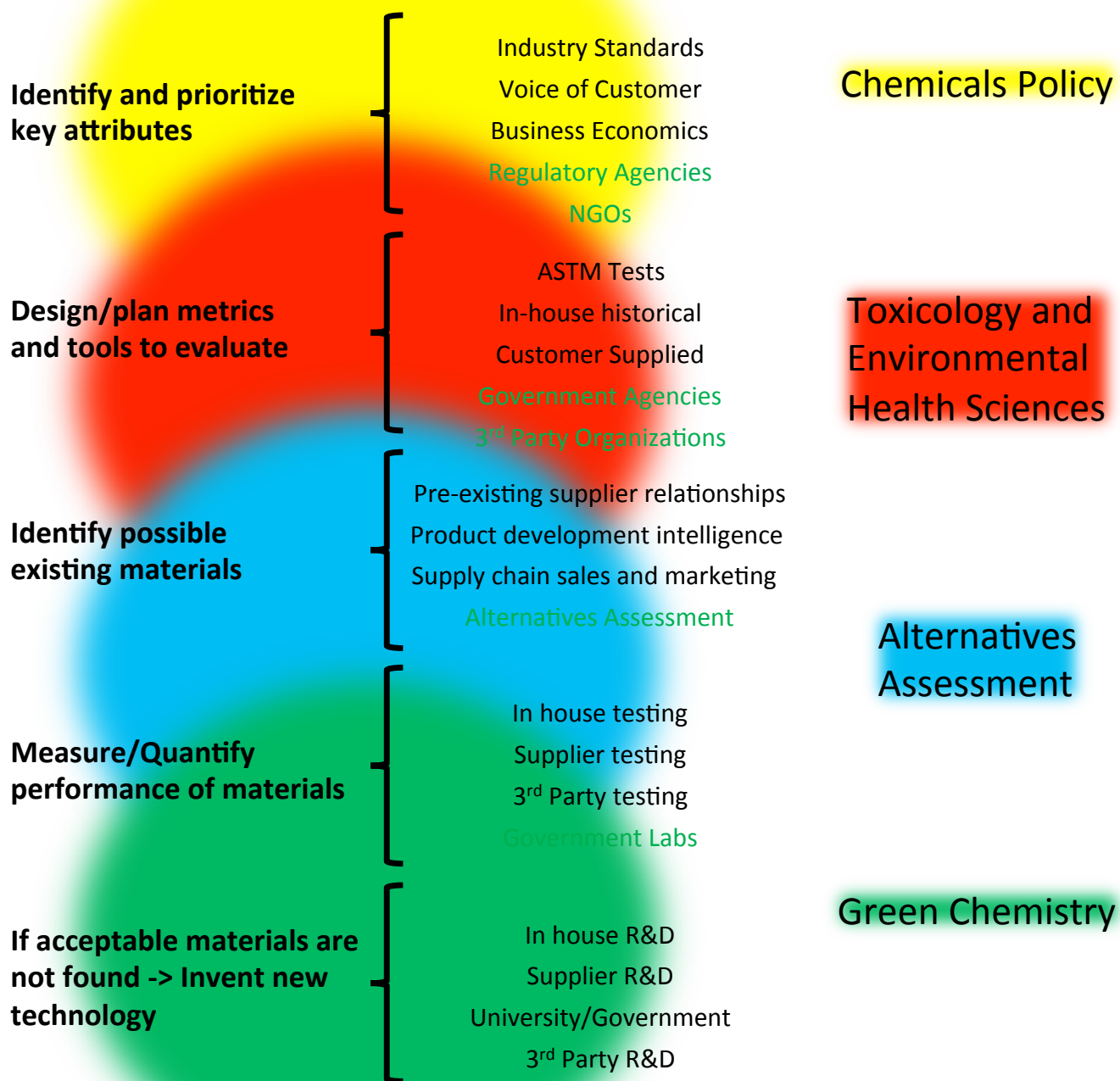


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Safety and Sustainability



Elements of Safer Chemicals Policy



Element 1. Move from a list based system to an assay based system.

Focusing on assays avoids unfortunate substitutions.

Identifying criteria of success allows companies to invest strategically.

Element 2. Move from a molecule based system to a product based system.

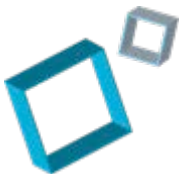
Some “ingredients” disappear and some molecules appear during manufacturing.

Avoids disclosing trade secrets.

Element 3. Identify and disclose results of assays.

Allows consumers quantitative assessments to base decisions.

Provides a framework for advocacy groups to communicate effectively.

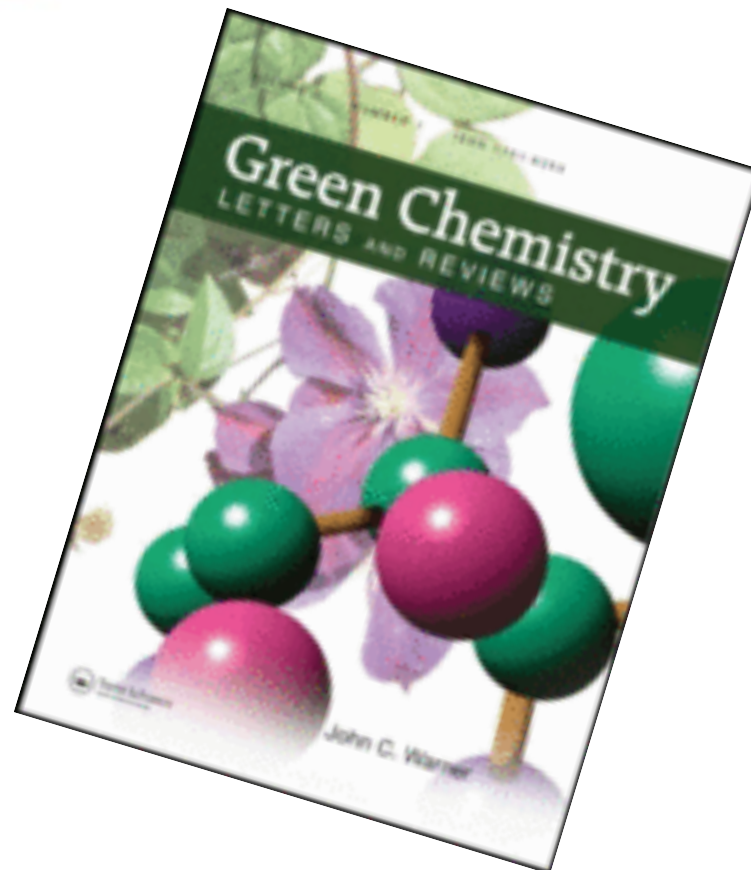




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